



## Solvents for Headspace GC

During the manufacturing of actives or excipients, or during the preparation of medicinal products, solvents that are used may not be completely removed. These solvents may have harmful effects on human health or on the environment and must be removed to the maximum extent possible. ICH's Q3C guide (International Council for Harmonisation of Technical Requirements for Pharmaceuticals for Human Use) establishes the acceptable levels of residual solvents in pharmaceuticals and classifies them according to their toxicity (see class 1, 2 and 3 solvents lists on the back).

It also describes the official methods for content analysis of said solvents in actives, excipients and/or medicines. The European Pharmacopoeia and the USP have adopted these same guidelines (Ph. Eur. method 2.4.24 and USP <467>).

**The method normally consists of dissolving the sample in an appropriate solvent** (water, dimethyl sulfoxide or dimethyl formamide, among others) to remove the residual solvent. Subsequent analysis is done by Headspace Gas Chromatography.



**Therefore it is important that the solvent to be used for dissolving the sample has maximum purity and contains none of the residual solvents to be analyzed.**

**At PanReac AppliChem we are experts on solvent purification and control; we offer four of the most frequently used solvents in the preparation of samples for subsequent analysis by Headspace Gas Chromatography.**

**To ensure the utmost quality of these new solvents it has been necessary to develop new, more demanding manufacturing and packaging protocols.**

Product number	Product name	Assay mín.	CAS number	Pack sizes
753145.1611	N,N-Dimethylacetamide for Headspace GC	99.9%	127-19-5	1 L
751785.1611	N,N-Dimethylformamide for Headspace GC	99.9%	68-12-2	1 L
751785.1612				2.5 L
751954.1611	Dimethyl Sulfoxide for Headspace GC	99.9%	67-68-5	1 L
751954.1612				2.5 L
753080.1611	1-Methyl-2-Pyrrolidone for Headspace GC	99.8%	872-50-4	1 L

**According to their risk to human health, residual solvents have been grouped into 3 categories:**

**Class 1:** Solvents that should be avoided.

**Class 2:** Solvents to be limited.

**Class 3:** Solvents with low toxic potential.



In the following lists, solvents classified into the 3 categories show their permitted limit concentrations. The concentrations typically found of residual solvents in our **Headspace GC grade solvents** are less than **0.5 ppm** for class 1, less than **5 ppm** for class 2 and less than **25 ppm** for class 3.

**Class 1:** Solvents that should be avoided.

	Concentration limit (ppm)
Benzene	2
Carbon Tetrachloride	4
1,2-Dichloroethane	5
1,1-Dichloroethene	8
1,1,1-Trichloroethane	1500

**Class 3:** Solvents with low toxic potential.

**Concentration limit 5000 ppm**

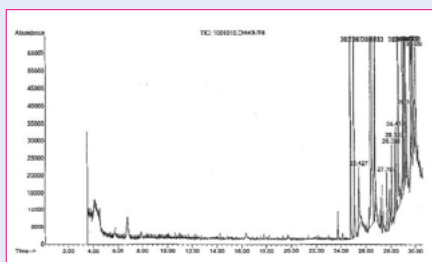
Acetic acid	Ethyl acetate	Methylethylketone
Acetone	Ethyl ether	2-Methyl-1-propanol
Anisole	Ethyl formate	Pentane
1-Butanol	Formic acid	1-Pentanol
2-Butanol	Heptane	1-Propanol
Butyl acetate	Isobutyl acetate	2-Propanol
tert-Butylmethyl ether	Isopropyl acetate	Propyl acetate
Dimethyl sulfoxide	Methyl acetate	Triethylamine
Ethanol	3-Methyl-1-butanol	

**Class 2:** Solvents to be limited.

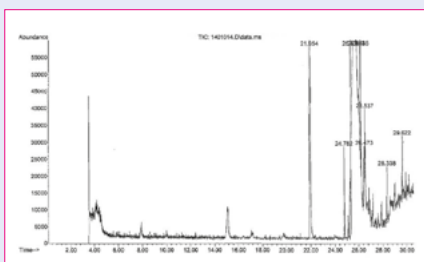
	Concentration limit (ppm)
Acetonitrile	410
Chlorobenzene	360
Chloroform	60
Cumene	70
Cyclohexane	3880
1,2-Dichloroethene	1870
Dichloromethane	600
1,2-Dimethoxyethane	100
N,N-Dimethylacetamide	1090
N,N-Dimethylformamide	880
1,4-Dioxane	380
2-Ethoxyethanol	160
Ethylene glycol	310
Formamide	220
Hexane	290
Methanol	3000
2-Methoxyethanol	50
Methylbutylketone	50
Methylcyclohexane	1180
Methylisobutylketone	4500
N-Methylpyrrolidone	530
Nitromethane	50
Pyridine	200
Sulfolane	160
Tetrahydrofuran	720
Tetralin	100
Toluene	890
Trichloroethylene	80
Xylene	2170

See below the chromatograms obtained for PanReac AppliChem **HPLC-grade** dimethyl sulfoxide (DMSO), N,N-dimethyl formamide (DMF) and N,N-dimethyl acetamide (DMA) **compared to the Headspace GC** grade solvents.

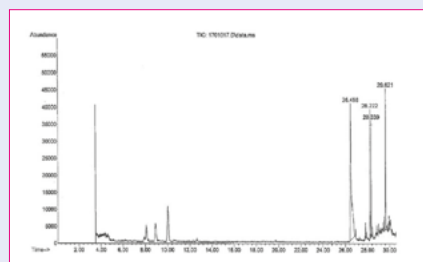
DMSO for UV, IR, HPLC, GPC (code 361954)



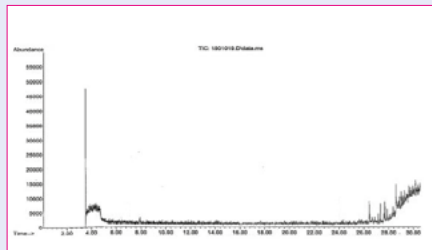
DMF for UV, IR, HPLC, GPC, ACS (code 361785)



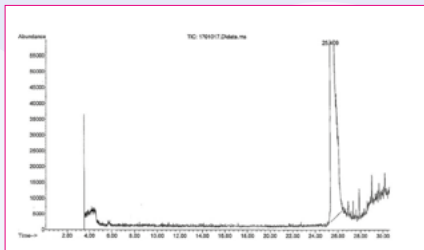
DMA for UV, IR, HPLC (code 363145)



DMSO for Headspace GC (code 751954)



DMF for Headspace GC (code 751785)



DMA for Headspace GC (code 753145)

